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Docket No. 102101-100

## WATER-BASED ADHESIVE

ABSTRACT OF THE DISCLOSURE

The present invention is directed to a water-based adhesive composition, comprising an admixture of: (A) about 5 to about 80 wt% of an aqueous polyester polyurethane dispersion; and (B) about 95 to about 20 wt% of an aqueous aliphatic polyurethane dispersion. The present invention is also directed to a method of adhering a workpiece or adherent to a substrate using the above water-based adhesive composition.

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